

Strength of Pulvertaft modifications

Tensile testing of porcine flexor tendons

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Ethics

No ethical approvals were needed since the tendons were obtained from pigs at a local butchery.

1 **Strength of Pulvertaft modifications**
2 *Tensile testing of porcine flexor tendons*

3 **ABSTRACT**

4 The aim of the study was to present two new modifications of the Pulvertaft weave allowing
5 higher number of weaves without need of a longer overlap. The mechanical properties were
6 evaluated and compared with the traditional technique. 45 pairs of porcine flexor tendons
7 were randomised to Pulvertaft with three weaves, double Pulvertaft and locking Pulvertaft. In
8 the last two one of the tendons in each repair was split in two before weaving. The two new
9 variations had higher ultimate tensile strength than the traditional Pulvertaft weave. Analyses
10 of the stiffness showed no differences between the three groups. All repairs failed by the
11 sutures being sheared through the tendons splitting the tendon fibers longitudinally. The two
12 modifications were both stronger than the Pulvertaft weave and comprises an alternative when
13 a strong connection is needed and a longer overlap is impossible.

14 *Level of evidence:* In vitro study

15 **INTRODUCTION**

16 Tendon transfer after nerve damage or old tendon injuries requires early range of movements
17 to gain an optimal result. A strong joint between the tendon connected to the muscle and the
18 recipient tendon will allow active movement immediately after the operation.

19 Pulvertaft weave was first described by R. Guy Pulvertaft in 1956 (Pulvertaft, 1956) as a
20 method to join tendons of different diameter. It is one of the most common methods used in
21 tendon transfer or tendon reconstruction being simple to perform and well proven.
22 Nevertheless, there are many variations. In the original paper (Pulvertaft, 1956) there is no
23 description of the number of interlacing tendon weaves. The illustrations show a total of six
24 stitches, but it is not obvious if there are cross- stitches or how the stitches and interlaces were
25 spatially arranged. Prior studies on the technique describe weaves in different planes but the
26 way they are sutured together and the number of weaves varies (Bidic et al., 2009; De Smet et
27 al., 2008; Fuchs et al., 2011; Jeon et al., 2009; Kulikov et al., 2007).

28 It has previously been shown that cross stitching is stronger than the horizontal mattress
29 suture, and that up to four weaves creates higher strength (Gabuzda et al., 1994), but still it
30 was recommended to make as many weaves as possible. However, in many clinical situations
31 it can be difficult to obtain sufficient tendon length to accommodate more than three weaves.

32 The aim of this study was to present and to biomechanically evaluate two new modifications
33 of the Pulvertaft weave by making two weaves parallel to keep the overlap short.

34

35 **METHODS**

36 **Material**

37 Flexor digitorum profundus tendons from 45 pigs were used in the experiment. The tendons
38 were obtained from one-year old pigs at a local butchery. No ethical approvals were needed.
39 Only the tendons from the two central rays of the forelimbs were selected. In total 90 tendons
40 were used to create 45 repairs. The specimens were stored in 0.9% NaCl and frozen until the
41 experiment. Before the biomechanical testing the tendons were thawed at 4°C for 36 hours.

42 **Suture techniques**

43 The tendons were randomly allocated in three groups (n=15 pairs in each group) (Figure 1):

44 A) Pulvertaft (PT); one the tendons was woven through three incisions in the recipient tendon,
45 two horizontal and one vertical incision (Figure 1A).

46 B) Double Pulvertaft (DP); Pulvertaft modified by two parallel rows containing three
47 incisions each are made in one of the tendons. In the second tendon a longitudinal split is
48 made creating two arms. One arm is then woven through each row of slits in opposing
49 directions. At each weave and at the ends they are sutured in the same manner as in Pulvertaft
50 Weave (Figure 1B).

51 C) Locking double Pulvertaft (LPT). In the recipient tendon three incisions were made in the
52 horizontal plane but at different offsets. The other tendon was split in the same manner in the
53 DP group and woven through the slits. The second tendon was pulled through the same slit
54 and then through the first arm. This process was repeated for each of the two last incisions
55 that locked the tendons together (Figure 1C).

56 In all groups the three weave points were secured with cross-stitches using 3-0 polyester
57 suture (Ethibond Excel, Ethicon, Johnson & Johnson, Somerville, NJ, USA). Each end of the
58 tendons was anchored with a mattress suture. The total distance of overlap was intended to be
59 3.5 cm. During the suturing and until the mounting of the repairs the tendons were kept moist
60 with saline at room temperature (21-23°C).

61 **Measurement of cross-sectional dimensions**

62 The cross-sectional areas (A) of the unoperated part of the tendons (two measurements) and
63 the overlapping area (three measurements) were calculated by the formula $A = \pi * W * H / 4$,
64 where width (W) and height (H) were taken from photographs.

65 **Tensile testing**

66 Tensile properties of the constructs were measured in a tensile testing machine (Instron 5966,
67 Instron Corp, Canton, MA, USA) with a custom made grips (Shi et al., 2012). During testing
68 the specimen were recorded with a video camera being part of the testing system (Instron
69 advanced video recorder, Instron Corp, Canton, MA, USA) which also recorded strain. In
70 addition, a standard video camera (Sony α 55, Tokyo, Japan) recorded at another angle in
71 order to obtain detailed information about the failure mechanism.

72 The preload was set to 2.0 N and the distance between the grips was 6.5 cm. Crosshead speed
73 was 25 mm/minute and continued until final failure. From the resulting load-extension data
74 maximum load, load at 10 mm elongation and maximum stiffness was calculated.

75 In this study we defined failure as the point where the load curve dropped after reaching the
76 maximum load.

77 **Statistical methods**

78 Power analysis based on pilot experiments indicated that 15 parallels of each experiment was
79 needed ($\beta=0.8$). Arithmetic mean and standard deviation were calculated. Repeated-measures
80 ANOVA and post hoc multiple comparison with Tukey correction were used to evaluate
81 differences in ultimate strength and tendon dimension among the three Pulvertaft variations.
82 Linear regression analysis was used to assess the association between tendon size, maximum
83 load, stiffness, and load at 10 mm elongation. $p < 0.05$ was considered to be statistically
84 significant.

85 **RESULTS**

86 The cross-section area of all of the tendons was not statistically different, neither outside the
87 overlap ($p=0.095$) nor at the suturing overlap ($p=0.34$) (Table 1). The ultimate tensile strength
88 was statistically different between groups (ANOVA, $p < 0.001$) (Figure 2 a, b, c; Table 1).
89 Post hoc testing identified that Locking Pulvertaft was stronger than the Pulvertaft weave
90 ($p<0.001$), as were Double Pulvertaft ($p=0.001$). The Locking Pulvertaft was not statistically

91 stronger than the Double Pulvertaft ($p=0.304$). The load at 10 mm elongation was not
92 different between the three groups ($p=0.652$). A difference in the maximum stiffness was
93 observed between the three groups ($p=0.024$). Post hoc testing identified that the Double
94 Pulvertaft was statistically stiffer than Pulvertaft weave ($p = 0.024$), but not Locking
95 Pulvertaft ($p = 0.797$).

96 Linear regression analysis did not show any effect of tendon size (cross-sectional diameter) on
97 maximal load, stiffness or load at 10 mm elongation for any of the Pulvertaft techniques.

98 The specimens failed after reaching the maximal load by the sutures being sheared through
99 the tendons, splitting the tendon fibres longitudinally. There was no suture rupture or knot
100 unravelling.

101 DISCUSSION

102 Early active motion to prevent tissue adhesions is important as part of a postoperative
103 protocol that is easily managed by the patient. Thus strong tendon-to-tendon interfaces are
104 required. Stronger interfaces can be achieved by increasing the number of weaves but then
105 longer overlap is required, which is not always practically achievable.

106 In the present study we found that tensile strength in Double Pulvertaft and Locking
107 Pulvertaft was approximately 20% higher than the Pulvertaft repair. This demonstrates that
108 increasing the number of weaves by splitting one of the tendons increases strength. This has
109 the advantage that higher strength is obtained without the need of a longer overlap to
110 accommodate more weaves as with the original PT weave. This can be of importance when
111 there is need of tendon transfer that could be subjected to high loads, as in the lower
112 extremities. The tendons are also exposed to passive strain and unintentional loads by
113 accidents like falling. Less compliant patients can also benefit from a stronger tendon
114 transfer.

115 The tensile strength of all three Pulvertaft techniques was higher than those reported in an
116 earlier investigation (Gabuzda et al., 1994). This could be due to different dimensions and
117 tendon origin. In our study, the number of stitches were kept constant, to avoid a confounding
118 effect. More than four stitches do not necessarily increase the strength (Fuchs et al., 2011;
119 Gabuzda et al., 1994). Also, cross-stitches are stronger than mattress sutures (Fuchs et al.,
120 2011; Gabuzda et al., 1994), as used in many studies comparing new Pulvertaft techniques.

121 It has been stated that the maximum contractile force of the Biceps Brachii is 250 N (Friden et
122 al., 2015) and that no muscle in the forearm can develop higher max force than 100N.

123 Moreover, it has been suggested that there is a reduction in strength during the first week after
124 flexor tendon surgery (Urbaniak, 1975) although this reduction has been questioned (Boyer et
125 al., 2001). Anyhow, the strongest repair should be made without excessive shortening or
126 increased bulkiness.

127 The variation of strength within each group probably reflects that it is difficult to perform the
128 repair in exactly the same manner each time. Especially with the two Pulvertaft variations it
129 can be difficult to obtain a good grip of all three tendon ends with the needle each time.

130 The two new variations of Pulvertaft weave tested in the present study have a higher tensile
131 stiffness than the three-weave Pulvertaft. The reason could be due to the direction of the
132 weave. The weaves in both Double Pulvertaft and Locking Pulvertaft are in one plane. In
133 contrast, the Pulvertaft weave has weaves in the transverse direction since the incisions are
134 oriented 90° to each other in the longitudinal plane.

135 It is a goal in tendon repair to keep the cross-sectional area as close to the rest of the tendon as
136 possible in order to reduce the friction during tendon gliding. The present study showed that
137 the cross-section at the overlapping region was not statistically different between the three
138 groups.

139 The finding that suture rupture or knot unravelling did not occur but that the sutures were
140 sheared through the tendons, indicating that the tendon tissue is the limiting factor, not the
141 suture properties. This is in contrast to other studies on Pulvertaft weaves (Bidic et al., 2009;
142 Brown et al., 2010) and could be explained by the lower local stress with cross stiches and
143 superior anchoring of the tendons. Furthermore, the two stitches were tied at each end first to
144 obtain even tension between the cross-stiches in the middle to prevent one stitch to take all
145 load.

146 There are some limitations of this study; one is the use of non-human tendons. Pig tendons
147 have been shown to have similar biomechanical properties as human tendons and are
148 commonly used in biomechanical testing (Hausmann et al., 2009; Havulinna et al., 2011; Mao
149 et al., 2011; Smith et al., 2005). The testing is quasi-static, and cyclic loading could have
150 simulated the in vivo situation more closely.

151 For all Pulvertaft techniques it can be difficult to obtain the same tension between the stitches
152 when suturing the tendons together. In the clinical situation, this might be easier to achieve by
153 starting with the two stitches at each end of the weave and then do a tenodesis test to get a
154 more uniform tension between all stitches at each end of the repair. This is important since the
155 ultimate strength of the repair is dependent on even stress distribution on the stitches. If one
156 stitch is holding most of the load the repair will probably fail prematurely because of
157 overstretching. This could occur in all three techniques since they rely on single stitches and
158 not continuous sutures. It has been questioned if cross-stitches will interfere with the blood
159 supply to the tendon (Tanaka et al., 2006) but appears not to be a major issue in the clinical
160 setting.

161 In clinical practice a reliable, strong and simple technique is required. Pulvertaft has proven to
162 be so. By using cross-stitches and increasing the weaves, as with the Double Pulvertaft or
163 Locking Pulvertaft, it is possible to increase the maximum strength without the need of a long
164 or bulky overlap. Where possible, these techniques could be used with more weaves to
165 increase strength of the construct. Previous studies on side-to-side techniques have revealed
166 mean ultimate loads ranging from 89 N to 338 N (Bidic et al., 2009; Brown et al., 2010;
167 Friden et al., 2015; Rivlin et al., 2016) but we obtained somewhat higher values. The stiffness
168 values were similar to our findings in the Friden et al. study (Friden et al., 2015). The two
169 new variations are prone to elongate to some extent as with the well-proven Pulvertaft. Thus,
170 it is important to apply pre-tension.

171 Conclusion: Based on this in vitro experiment it is indicated that the two new techniques are
172 favourable when a strong link is required without enough tendon overlap to perform a
173 Pulvertaft weave with more than four interlaces.

174

175

FIGURE LEGENDS

176 Figure 1: Illustration showing the three tendons techniques; A: Pulvertaft weave, B: Double
177 Pulvertaft, C: Locking Pulvertaft. The total distance of overlap was 3.5 cm.

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179 Figure 2: Load (N) - extension (mm) curves for all the experiments and each of the Pulvertaft
180 techniques tested. A: Pulvertaft weave, B: Double Pulvertaft, C: Locking Pulvertaft.

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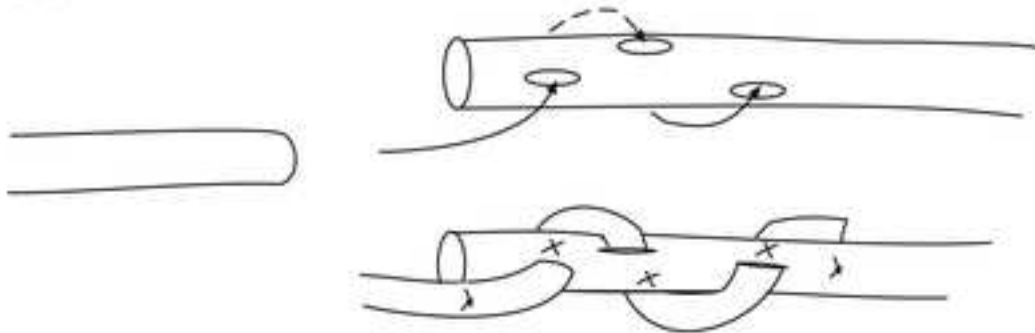
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Table 1: Ultimate load, stiffness, load at 10 mm elongation and tendon dimension among the three Pulvertaft variations presented as mean values (standard deviation).

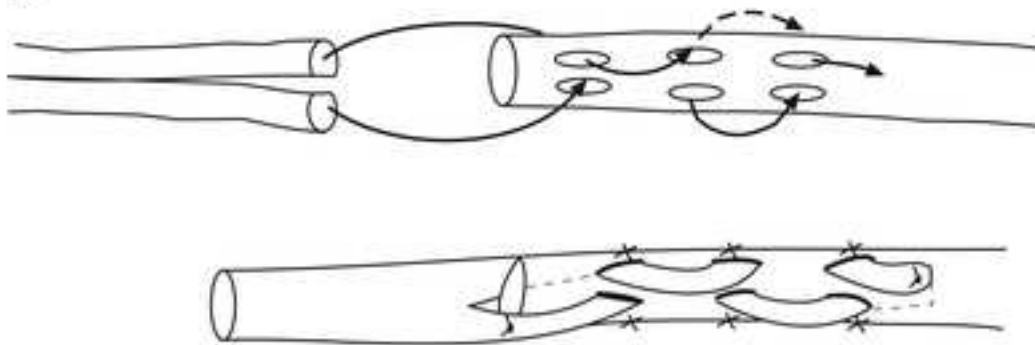
Pulvertaft variations	Ultimate Load (N)	Stiffness (N/mm)	Load at 10 mm elongation (N)	Area outside overlap (mm²)	Area overlap (mm²)
Pulvertaft weave	308.5 (44.0)	28.7 (5.3)	129.6 (28.8)	40.3 (5.6)	77.6 (11.5)
Double Pulvertaft	381.9* (61.4)	35.3 (7.8)*	142.4 (41.6)	40.9 (5.3)	81.1 (10.0)
Locking Pulvertaft	409.8* (45.9)	33.7 (6.6)*	143.9 (62.2)	36.8 (5.4)	75.9 (7.1)

*Statistically different compared with the Pulvertaft weave.

A



B



C

